

Date: Thursday, 17/08/2006 3:16:18 PM  
 User: Linda Lacelle

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	RESTRICTOR FITTING
Job Number	: 28208		
Estimate Number	: 10928		
P.O. Number	: N/A	Part Number	: D2005013
This Issue	: 17/08/2006 S.O. No. : N/A	Drawing Number	: D2005 REV C
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: C
Previous Run	: 26884	Material	: N/A
Written By	:	Due Date	: 15/09/2006
Checked & Approved By	:	Qty:	5
Comment	: Est. B99.08.24 Re-format DM/EC	Um:	Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	AN8328J	Union,Bulkhead-M-Flare	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Elbow,Bulkhead-M-Flare	
		Pick: Qty Part Number Description Batch	
		1 AN832-8J fitting M101925 FF 06.09.01	5
2.0	D2005003	Restrictor	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Restrictor	PTO
		Pick: Qty Part Number Description Batch	
		1 D2005-003 Restrictor B19073 FF 06.09.01	5
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL / MED FAB Machine elbow P/N: AN833-8J per Dwg. D2005-013 Press fit D2005-003 restrictor in place as per Dwg. D2005-013 Note:(15° chamfer towards inside of fitting) Stake restrictor in place using clean ballpeanhammer to tap down edge. Polish smooth finish Scribe P/N: D2005-013	5
			FF 06.09.12
			5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/09/14  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06.09.12	3.0	1AN 832-8J Fitting hole for Restrictor To deep.	<i>Initial 06/09/12</i> <i>06/09/12</i> <i>J</i>	Destroy and Replace	<i>06.09.12</i> <i>JF</i>	<i>J</i> <i>06/09/12</i>	<i>Initial 06/09/12</i> <i>06/09/12</i> <i>J</i>	<i>J</i> <i>06/09/12</i>

NOTE: Date & initial all entries

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Drawing Name: RESTRICTOR FITTING

Job Number: 28208

Part Number: D2005013

Job Number:



Eq.#:

Machine Operation:

Description:

4.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 06/09/13

(5)

5.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST015

LB 06/09/14

(6)

6.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

LB 06/09/14

(6)

Job Completion



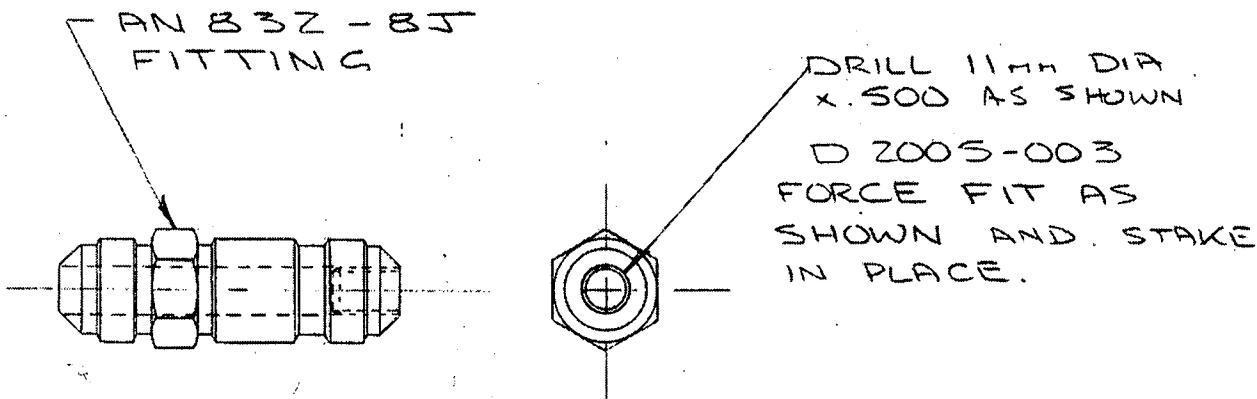
LB 06/09/14

**DART**

DESIGN BRADLEY	DRAWN BY BRADLEY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>(initials)</i>	APPROVED <i>(initials)</i>	DRAWING NO. D2005-013
DATE 96.04.17	TITLE	REV C SHEET 1 OF 1 RESTRICTOR B'HEAD FIT'S

**RELEASED**  
17/09/03 DS

C REDRAWN 96.04.17 BRADLEY

DETAIL OF D2005-013.

SCALE 1:1

REFERENCE ONLY